

Effective Teams



Workplace Organisation



Continuous Improvement



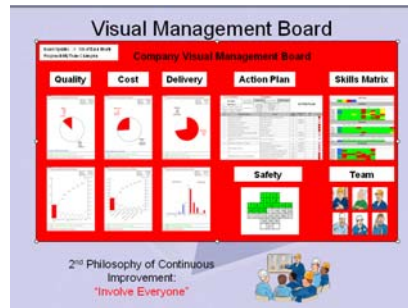
Lean Foundation Visual Agenda

5 Whys

**THE IMPACT OF THE 7 MEASURES ON QCD**

	Quality	Cost	Delivery
Not Right First Time	●	●	●
Delivery Schedule Achievement	○	○	●
People Productivity		●	
Stock Turns	○	●	●
Overall Equipment Effectiveness	○	●	○
Value Added per Person		●	
Floor Space Utilisation		●	

● Primary Impact    ○ Secondary Impact



Visual Management