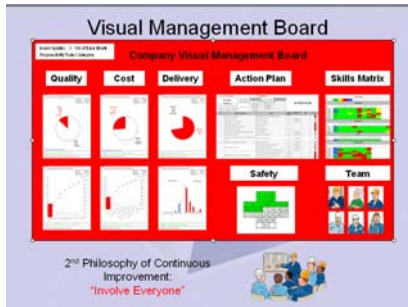
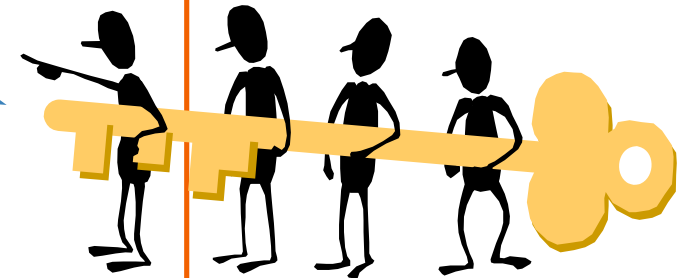


Health and Safety



Visual Management



Effective Teams



Continuous Improvement



Workplace Organisation